

119TH CONGRESS
1ST SESSION

S. 2214

To promote innovation and advanced manufacturing in the Department of Defense and the defense industrial base, and for other purposes.

IN THE SENATE OF THE UNITED STATES

JULY 8, 2025

Ms. SLOTKIN introduced the following bill; which was read twice and referred to the Committee on Armed Services

A BILL

To promote innovation and advanced manufacturing in the Department of Defense and the defense industrial base, and for other purposes.

1 *Be it enacted by the Senate and House of Representatives of the United States of America in Congress assembled,*

3 **SECTION 1. SHORT TITLE.**

4 This Act may be cited as the “Future of Defense
5 Manufacturing Act of 2025”.

1 **SEC. 2. PROHIBITION ON OPERATION, PROCUREMENT, AND**
2 **CONTRACTING RELATED TO FOREIGN-MADE**
3 **ADDITIVE MANUFACTURING MACHINES.**

4 (a) PROHIBITION ON AGENCY OPERATION OR PRO-
5 CUREMENT.—The Secretary of Defense may not operate,
6 or enter into or renew a contract for the procurement of—

7 (1) a covered additive manufacturing machine
8 that—

9 (A) is manufactured in a covered foreign
10 country or by an entity domiciled in a covered
11 foreign country;

12 (B) uses operating software developed in a
13 covered foreign country or by an entity domi-
14 ciled in a covered foreign country; or

15 (C) uses network connectivity or data stor-
16 age located in or administered by an entity
17 domiciled in a covered foreign country; or

18 (2) a system or systems that incorporates,
19 interfaces with, or otherwise uses additive manufac-
20 turing systems or machines described in paragraph
21 (1).

22 (b) EXCEPTION.—The prohibition under subsection
23 (a) does not apply to the operation or procurement of ad-
24 ditive manufacturing systems or machines for the pur-
25 poses of testing, analysis, and training related to intel-

1 ligence, electronic warfare, and information warfare oper-
2 ations.

3 (c) WAIVER.—The Secretary of Defense may waive
4 the prohibition under subsection (a) on a case by case
5 basis by certifying in writing to the congressional defense
6 committees that the operation or procurement of additive
7 manufacturing systems or machines is required in the na-
8 tional interest of the United States.

9 (d) DEFINITIONS.—In this section:

10 (1) ADDITIVE MANUFACTURING MACHINE.—
11 The term “additive manufacturing machine” means
12 a system of integrated hardware and software used
13 to realize an additive manufacturing process, includ-
14 ing the deposition of material and the associated
15 post-processing steps as applicable.

16 (2) ADDITIVE MANUFACTURING PROCESS.—The
17 term “additive manufacturing process” means a
18 process of joining materials to make parts from 3D
19 model data, usually layer upon layer, as opposed to
20 subtractive manufacturing methodologies.

21 (3) COVERED ADDITIVE MANUFACTURING COM-
22 PANY.—The term “covered additive manufacturing
23 company” means any of the following:

(A) Any entity that produces or provides additive manufacturing machines and is included on—

(i) the Consolidated Screening List maintained by the International Trade Administration of the Department of Commerce; or

(ii) the civil-military fusion list maintained under section 1260H of the William M. (Mac) Thornberry National Defense Authorization Act for Fiscal Year 2021 (Public Law 116-283; 10 U.S.C. 113 note).

(B) Any entity that produces or provides additive manufacturing machines and—

(i) is domiciled in a covered foreign country; or

(ii) is subject to unmitigated foreign ownership, control, or influence by a covered foreign country, as determined by the Secretary of Defense in accordance with the National Industrial Security Program or any successor to such program.

(4) COVERED ADDITIVE MANUFACTURING MANUFACTURER.—The term “covered additive manufacturing manufacturer” means—

1 “machine” means additive manufacturing machines
2 and any related services and equipment manufac-
3 tured by a covered additive manufacturing company.

4 (5) COVERED FOREIGN COUNTRY.—The term
5 “covered foreign country” means the People’s Re-
6 public of China, Iran, the Democratic People’s Re-
7 public of Korea, and the Russian Federation.

8 **SEC. 3. IMPROVEMENTS TO DEMONSTRATION AND PROTO-**

9 **TYPING PROGRAM TO ADVANCE INTER-**
10 **NATIONAL PRODUCT SUPPORT CAPABILITIES**
11 **IN A CONTESTED LOGISTICS ENVIRONMENT.**

12 Section 842(b)(2) of the National Defense Authoriza-
13 tion Act for Fiscal Year 2024 (Public Law 118–31; 10
14 U.S.C. 2341 note) is amended—

15 (1) in subparagraph (A), by striking “; and”
16 and inserting a semicolon;

17 (2) by redesignating subparagraph (B) as sub-
18 paragraph (C); and

19 (3) by inserting after subparagraph (A) the fol-
20 lowing new subparagraph (B):

21 “(B) commercial advanced, digital manu-
22 facturing facilities for rapid, distributed parts
23 production closer to the point of use; and”.

1 **SEC. 4. DUAL-USE AND DEFENSE ADVANCED MANUFAC-**

2 **TURING INNOVATION HUBS.**

3 (a) ESTABLISHMENT.—The Secretary of Defense
4 shall establish one or more dual-use advanced manufac-
5 turing hubs that co-locate and share resources among pub-
6 lic and private stakeholders from industry, academia, gov-
7 ernment, nongovernment agencies, and workforce and eco-
8 nomic development resources. The hub or hubs should
9 span the full spectrum of advanced manufacturing capa-
10 bilities and cover the full development timeline between
11 prototyping and fielding.

12 (b) REQUIREMENTS.—A hub established under sub-
13 section (a) shall—

14 (1) utilize, to the maximum extent possible, the
15 Department of Defense Manufacturing Innovation
16 Institutes (MII) and encourage the MIIs to coordi-
17 nate efforts in a joint manner;

18 (2) provide shared advanced manufacturing in-
19 frastructure and equipment, such as high-speed
20 metal printers and material testing laboratories;

21 (3) establish a process to provide advanced
22 manufacturing capability, including on shared classi-
23 fied space as needed;

24 (4) utilize, to the maximum extent possible, the
25 Defense Logistics Agency's Joint Additive Manufac-
26 turing Model Exchange (JAMMEX) as a central

1 data repository for technical data packages for ad-
2 vanced manufacturing;

3 (5) build on the Defense Innovation Unit's Blue
4 Manufacturing Initiative and Blue Manufacturing
5 Marketplace to match hardware and software manu-
6 facturers in defense technology with advanced manu-
7 facturing providers; and

8 (6) meet annual production benchmarks for de-
9 fense applications.

10 (c) CONSULTATION.—The Secretary shall consult
11 with the Under Secretary of Defense for Research and En-
12 gineering and the Under Secretary of Defense for Acquisi-
13 tion and Sustainment in establishing a dual-use advanced
14 manufacturing hub under subsection (a).

15 (d) RECOMMENDATION.—Not later than September
16 30, 2026, the Secretary shall submit to the congressional
17 defense committees a recommendation for the appropriate
18 number of regional hubs to be established under sub-
19 section (a) for the Department of Defense to meet its
20 sustainment needs and such requirements, specifications,
21 and capabilities as the regional hubs may require.

22 **SEC. 5. DEPARTMENT OF DEFENSE ADVANCED MANUFAC-**
23 **TURING PROGRAM.**

24 Not later than December 31, 2027, the Secretary of
25 Defense, in coordination with the Secretaries of the mili-

1 tary departments, shall aim to qualify and approve for
2 manufacturing and delivery not fewer than 1,000,000
3 parts or components of the Department of Defense that
4 use advanced manufacturing techniques, with funding
5 subject to the availability of appropriations or other funds.
6 In doing so, the Secretary shall ensure that expedited
7 processes for adoption of advanced manufacturing prod-
8 ucts are utilized across the components of the Department
9 of Defense and lifecycle phases for new and existing sys-
10 tems.

11 **SEC. 6. PROGRAM TO ADDITIVELY MANUFACTURE CERTAIN**
12 **TYPES OF UNMANNED AERIAL SYSTEMS.**

13 Not later than September 30, 2026, the Secretary of
14 Defense shall carry out a program to certify new materials
15 and processes to manufacture 25 to 100 percent of the
16 parts of one of each type of the following unmanned aerial
17 system (UAS) categories using advanced or additive man-
18 ufacturing techniques:

19 (1) Small unmanned aerial systems used as tac-
20 tical loitering munitions.

21 (2) Small unmanned aerial systems used for
22 surveillance and reconnaissance missions.

23 (3) Small unmanned aerial systems used for lo-
24 gistics missions.

1 **SEC. 7. PROGRAM TO CERTIFY ADDITIVELY MANUFAC-**
2 **TURED PARTS FOR MILITARY SYSTEMS WITH**
3 **DIMINISHING MANUFACTURING SOURCES**
4 **AND MATERIAL SHORTAGES.**

5 (a) **PROGRAM REQUIRED.**—Not later than September
6 30, 2026, the Under Secretary of Defense for Acquisition
7 and Sustainment shall, in coordination with the Under
8 Secretary of Defense for Research and Engineering and
9 the Secretaries of the military departments, carry out a
10 program to produce replacement parts for military sys-
11 tems with diminishing manufacturing sources and mate-
12 rial shortages using advanced or additive manufacturing
13 techniques.

14 (b) **TESTED PARTS.**—In carrying out the program re-
15 quired by subsection (a), the Under Secretary of Defense
16 for Acquisition and Sustainment shall select not less than
17 five parts for test, evaluation, and certification under the
18 program.

19 (c) **TEST AND EVALUATION.**—

20 (1) **IN GENERAL.**—In carrying out the program
21 required by subsection (a), the Under Secretary
22 shall use additive manufacturing techniques to man-
23 ufacture the parts selected pursuant to subsection
24 (b) and then test and evaluate the manufactured
25 parts.

1 (2) EVALUATION.—Evaluation under paragraph
2 (1) shall be based on performance rather than speci-
3 fications.

4 (d) SHARING OF RESULTS AND DATA.—In carrying
5 out the program required by subsection (a), the Under
6 Secretary shall share test data across all military depart-
7 ments and establish mechanisms for data reciprocity for
8 test and evaluation results for additively manufactured
9 parts across all military departments.

10 (e) LIST OF OBSOLETE PARTS.—The Under Sec-
11 retary shall, in coordination with the Secretaries of the
12 military departments, make a list of all parts for military
13 systems with diminishing manufacturing sources and ma-
14 terial shortages.

15 (f) NEW LICENSING AGREEMENTS.—The Under Sec-
16 retary shall, in coordination with the Secretaries of the
17 military departments, create new licensing agreements
18 with owners of intellectual property for the platforms with
19 parts included in the list required by subsection (e) that
20 allow additive manufacture of the parts.

21 **SEC. 8. PROGRAM TO ADDITIVELY MANUFACTURE METAL
22 PARTS.**

23 (a) PROGRAM REQUIRED.—The Under Secretary of
24 Defense for Acquisition and Sustainment shall carry out
25 a program across all military departments to additively

1 manufacture three commonly used metal parts of each
2 military department, such as titanium, stainless steel, and
3 aluminum.

4 (b) ASSESSMENT REQUIRED.—Not later than Sep-
5 tember 30, 2026, the Under Secretary shall—

6 (1) complete an assessment to determine how to
7 additively manufacture 10 metal parts of each mili-
8 tary department, with a preference for parts that re-
9 quire long lead times to manufacture or have sole-
10 source suppliers; and

11 (2) submit to the congressional defense commit-
12 tees a report on the findings of the Under Secretary
13 with respect to the assessment completed under
14 paragraph (1).

15 **SEC. 9. PROGRAM TO ADDITIVELY MANUFACTURE PARTS**

16 **FOR GROUND COMBAT SYSTEMS.**

17 The Under Secretary of Defense for Acquisition and
18 Sustainment shall, in coordination with the Secretary of
19 the Army and the Director of the Defense Logistics Agen-
20 cy—

21 (1) identify sustainment vulnerabilities in the
22 ground equipment supply chain of the Army, includ-
23 ing at the manufacturing arsenals and maintenance
24 depots of the Army that comprise the Organic In-
25 dustrial Base, where additive manufacturing could

1 be used to repair, upgrade, or modernize ground
2 combat systems;

3 (2) choose not less than five parts that have
4 long lead times for fabricating the greatest degree of
5 customized specifications or have the most limited
6 quantity in inventory and additively manufacture re-
7 placement parts for them;

20 SEC. 10. ENHANCE INTERNATIONAL COORDINATION FOR
21 ADVANCED MANUFACTURING TECHNIQUES,
22 TECHNOLOGIES, AND ADOPTION.

23 The Under Secretary of Defense for Acquisition and
24 Sustainment and the Under Secretary of Defense for Re-
25 search and Engineering shall establish a subordinate

1 working group within the Joint Additive Manufacturing
2 Working Group to coordinate and support international
3 activities that facilitate information-sharing, enhance
4 interoperability, explore joint research and development
5 opportunities, identify technology licensing requirements,
6 incorporate advanced manufacturing capabilities into com-
7 bined trainings and exercises, and set technical expertise
8 and training standards for advanced manufacturing tech-
9 niques, technologies, and adoption. The countries involved
10 should be those with which the United States has recip-
11 rocal defense procurement agreements or security of sup-
12 ply arrangements.

13 **SEC. 11. COMPOSITION OF JOINT DEFENSE MANUFAC-**
14 **TURING TECHNOLOGY PANEL.**

15 Section 4842(b)(2) of title 10, United States Code,
16 is amended by inserting “selected by the Under Secretary
17 of Defense for Acquisition and Sustainment and one indi-
18 vidual” after “one individual”.

19 **SEC. 12. ADVANCED MANUFACTURING GUIDANCE AND**
20 **MANUAL.**

21 (a) GUIDANCE, DOD I UPDATE, AND MANUAL RE-
22 QUIRED.—Not later than September 30, 2026, the Under
23 Secretary of Defense for Acquisition and Sustainment and
24 the Under Secretary of Defense for Research and Engi-

1 neering, in consultation with the Secretaries of the mili-
2 tary departments, shall—

3 (1) develop guidance to incorporate innovations
4 in advanced manufacturing in such a way that the
5 Department of Defense can better and faster deliver
6 capabilities, sustain operations, and protect the
7 warfighter with the latest technology while still en-
8 suring quality, reliability, and compatibility;

9 (2) update Department of Defense Instruction
10 5000.93 (relating to use of additive manufacturing
11 in the Department of Defense) dated June 10, 2021,
12 to waive the requirement to maintain records of all
13 additively produced end-items put into operational
14 use where the additively produced part meets or ex-
15 ceeds performance of the traditionally manufactured
16 end-item;

17 (3) create a manual in accordance with such in-
18 struction that gets at the technical standards re-
19 quired to qualify parts, components, or products
20 that use advanced manufacturing technologies and
21 techniques; and

22 (4) not later than March 1, 2026, provide the
23 Committees on Armed Services of the Senate and
24 the House of Representatives a briefing on plans to

1 update the guidance developed under paragraph (1)
2 and the updates made under paragraph (2).

3 (b) CONSIDERATIONS.—In carrying out subsection
4 (a), the Under Secretary of Defense for Acquisition and
5 Sustainment and the Under Secretary of Defense for Re-
6 search and Engineering shall consider the most current
7 versions of Department of Defense Additive Manufac-
8 turing Roadmap, the Department of Defense Additive
9 Manufacturing Strategy, the National Strategy for Ad-
10 vanced Manufacturing, and Department of Defense In-
11 struction 5000.93.

12 (c) ALIGNMENT.—The Under Secretary of Defense
13 for Acquisition and Sustainment and the Under Secretary
14 of Defense for Research and Engineering shall ensure that
15 the guidance on the use of advanced manufacturing re-
16 quired by subsection (a)(1)—

17 (1) aligns with Department of Defense acquisi-
18 tion to prioritize flexibility, interoperability, and do-
19 mestic sourcing;
20 (2) requires the Department to prefer United
21 States manufacturers and equipment and document
22 a justification whenever the Department uses a for-
23 eign source; and

1 (3) requires the Department to partner with
2 and direct funds to the Department's Manufacturing
3 Innovation Institutes whenever feasible.

4 (d) ELEMENTS.—

5 (1) GUIDANCE.—The guidance required by sub-
6 section (a)(1) shall include guidance for all types of
7 advanced manufacturing, including the following:

- 8 (A) Additive manufacturing.
- 9 (B) Advanced materials.
- 10 (C) Advanced composite materials.
- 11 (D) Robotics and automation.
- 12 (E) Laser, machining, and welding.
- 13 (F) Nanotechnology.
- 14 (G) Network and information technology
15 integration.

16 (2) MANUAL.—(A) The guidance required by
17 paragraph (1) of subsection (a) shall utilize expe-
18 dited qualification and testing procedures established
19 in section 865 of the National Defense Authorization
20 Act for Fiscal Year 2025 and result in a manual
21 under paragraph (3) of such subsection to establish
22 standardized processes to qualify parts and compo-
23 nents produced by advanced manufacturing tech-
24 niques and technologies based on performance, rath-
25 er than specifications for testing and evaluation.

1 (B) The process described in subparagraph (A)
2 shall include a methodology for standardizing tech-
3 nical production specifications, testing processes,
4 and data reciprocity to share and accept test results
5 of the same additively manufactured parts across all
6 military departments.

7 (C) The process described in subparagraph (A)
8 shall include test and evaluation results that facili-
9 tate data reciprocity across military departments, re-
10 moving the need for each military department to
11 independently validate the same parts another mili-
12 tary department has already validated.

13 (D) The manual shall include steps to allow for
14 streamlined incremental qualification, rather than
15 complete requalification, when the design and manu-
16 facturing process incorporates changes.

17 (E) The process described in subparagraph (A)
18 shall explore the option for third-party, external cer-
19 tification for companies that cannot afford or do not
20 have the in-house expertise to do this on their own
21 but have the technology that the Department needs.

22 (3) ADVANCED MATERIALS AND ADVANCED
23 COMPOSITE MATERIALS RESEARCH.—The guidance
24 required by subsection (a)(1) and the manual re-
25 quired by subsection (a)(3)—

1 (A) shall cover requirements for development, test, and evaluation of the material properties of advanced materials and advanced composite materials used in advanced manufacturing, including metals, polymers, ceramics, composites, and hybrid metals;

7 (B) should include how to incorporate integrated computational materials engineering to predict the material properties and the distribution of those properties in additively manufactured parts and scale-up additive manufacturing; and

13 (C) shall include a list of recommendations for the types of amounts of critical metals to stockpile for the Department's use in additive manufacturing, which should be accessible to users of the Defense Logistics Agency's Joint Additive Manufacturing Model Exchange (JAMMEX).

20 (4) CYBERSECURITY.—(A) The guidance required by subsection (a)(1) and the manual required by subsection (a)(3) shall include cybersecurity standards and guidelines for advanced manufacturing developed in consultation with the Chief Information Officer.

1 (B) The guidance and manual should address
2 the unique challenges that advanced manufacturing
3 poses to Department information networks.

4 (C) The guidance and manual shall include
5 matters relating to cybersecurity compliance.

6 (D) The guidance and manual shall call for
7 periodic security and compliance reviews.

8 (5) MODELING AND SIMULATION.—The guid-
9 ance and manual required by subsection (a)—

10 (A) shall include software-driven, artificial
11 intelligence-enabled modeling and simulation
12 techniques for design, development, test, and
13 evaluation to the maximum extent possible; and

14 (B) should include integrating modeling
15 and simulation at every level, from enterprise to
16 individual operation, including utilizing digital
17 engineering.

18 (6) INTELLECTUAL PROPERTY.—(A) The guid-
19 ance required by subsection (a)(1) and the manual
20 required by subsection (a)(3) shall include processes
21 and contracting mechanisms to protect and manage
22 intellectual property.

23 (B) The processes and contracting mechanisms
24 described in subparagraph (A) shall be designed to
25 incentivize innovation while allowing the Department

1 to additively manufacture parts and products for
2 military systems at scale and on demand in case of
3 contingency or crisis. This can include new licensing
4 agreements with terms and conditions that allow for
5 innovative intellectual property strategies.

6 (C) The guidance and manual shall include con-
7 siderations to incorporate the Defense Logistics
8 Agency's Joint Additive Manufacturing Model Ex-
9 change (JAMMEX).

10 (7) QUALITY ASSURANCE.—(A) The guidance
11 required by subsection (a)(1) and the manual re-
12 quired by subsection (a)(3) shall include processes,
13 materials, and technologies to ensure continuous
14 quality control throughout the entire manufacturing
15 process and post-production.

16 (B) The guidance and manual shall incorporate
17 the process window qualification methodology, which
18 is designed to be machine-agnostic, or independent
19 of specific machine brands or software providers, as
20 well as the following:

21 (i) Real-time process monitoring leveraging
22 machine sensors and software analytics to de-
23 tect and instantly mitigate deviations prevents
24 defects and unauthorized parameter changes.

(iii) Software-defined quality assurance protocols enforce standardized, repeatable verification processes, greatly improving reliability and simplifying security audits.

17 (A) identify end-user access and oper-
18 ational needs for advanced manufacturing and
19 associated resourcing, infrastructure, and bas-
20 ing requirements;

(B) establish logistics models for production of additively manufactured parts in the continental United States and at forward operating locations;

(C) improve supply chain risk management; and

(D) stimulate supply chain agility within the Department.

5 (9) TRAINING.—The guidance required by sub-
6 section (a)(1) shall include training program require-
7 ments, phasing, and sequencing to ensure each
8 warfighter is equipped with the knowledge and skills
9 to use advanced manufacturing techniques and tech-
10 nologies efficiently and safely. The guidance shall—

16 (B) explore partnerships to establish ap-
17 prenticeships and skilled technician training
18 pipelines to support Department of Defense re-
19 search and development programs and pro-
20 grams of record; and

21 (C) consider creating new initiatives within
22 existing transition assistance programs to cre-
23 ate pathways for members of the Armed Forces
24 to receive the training necessary to adapt their

1 military skills to civilian jobs in advanced man-
2 ufacturing.

3 (e) MANUAL REQUIRED.—The manual created under
4 subsection (a)(3) shall be a service-agnostic, vendor-agnos-
5 tic manual on advanced manufacturing techniques and
6 technologies for the Department of Defense—

7 (1) to standardize across the military depart-
8 ments the technical parameters for manufacturing
9 parts and products using advanced manufacturing
10 techniques;

11 (2) to outline the categories and levels of risk
12 associated with such parts and products, including
13 distinguishing between safety-critical and non-safety-
14 critical parts and providing expedited approvals for
15 low-risk parts through standardized material
16 datasets and pre-qualified manufacturing protocols;

17 (3) to lay out the processes for qualification
18 and certification across categories of such parts and
19 products;

20 (4) to establish data reciprocity for test and
21 evaluation data across all military departments with
22 respect to qualifying such parts and products;

23 (5) to utilize the Defense Logistics Agency's
24 Joint Additive Manufacturing Model Exchange
25 (JAMMEX) as the central data repository for tech-

1 nical data packages for advanced manufacturing;
2 and

3 (6) to incorporate new proposed qualification
4 approaches proposed by industry consortiums, Man-
5 ufacturing Innovation Institutes, and Small Business
6 Innovation Research (SBIR) and Small Business
7 Technology Transfer (STTR) programs.

8 (f) TIMELINE.—

9 (1) INITIAL.—The Secretary shall ensure that
10 the guidance required by subsection (a)(1) goes into
11 effect in fiscal year 2026 by providing guidance with
12 respect to the top three essential metals each mili-
13 tary department needs to maintain its operational
14 platforms.

15 (2) SUBSEQUENT.—The Secretary shall ensure
16 that the guidance required by subsection (a)(1) goes
17 into effect not later than January 1, 2027, for all
18 essential metals not covered by paragraph (1).

○